

Mocean Energy Orkney M100P Test 2022

Project-specific Environmental Management Plan (PEMP)

Final

Report to Mocean Energy

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Members of:

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1 INTRODUCTION

1.1 BACKGROUND

Mocean Energy, based in Edinburgh, is developing wave energy converters (WECs) for various applications from smallscale off-grid use to large, utility-scale projects. Its core technology is its hinged raft WEC, which consists of two hulls with novel shapes connected by a single hinge. Wave forcing, and the hulls' dynamics cause a rotation about the hinge, which is converted to electricity via a power take-off system.

Mocean Energy is undertaking a project funded by Wave Energy Scotland (WES) through its Novel WEC Programme to build and test at sea a 1/2-scale prototype of its M100 (i.e. 100 kW) WEC. The 1/2-scale prototype, which is to be tested is referred to as the **M100P**.

Testing is planned to be undertaken in an area to the East and offshore of Deerness, Orkney in 2022. The primary purpose of testing is to gather performance data and learnings from deployment of the device in order to inform further development of Mocean's Wave Energy Converter designs.

This Project Environmental Management Plan (PEMP) has been produced to support a Marine Licence application under Part 4, Section 54 of the Marine (Scotland) Act 2010 for this deployment.

Table 4 presents the results from the environmental assessment of the Project; a process which draws together, in a systematic way, an assessment of a project's likely significant environmental effects. This helps to ensure that the importance of the predicted effects, and the scope for reducing any adverse effects through mitigation, are fully understood by the public and the competent authority.

1.2 CONTENTS OF THE PEMP

The PEMP details the proposed mitigation, monitoring and management measures for all stages of the project including installation/construction, operation and maintenance (O&M) and decommissioning of the device.

Mocean Energy are committed to updating and improving this PEMP through consultation and as more data, information and experience is gathered. In addition, they are committed to working closely with stakeholders and other developers to ensure that all mitigation and monitoring activities are conducted in line with best practice and best available knowledge at all times. Mocean Energy will also strive to actively engage with other developers and stakeholders to address the key issues and uncertainties associated with wave energy development through targeted research initiatives.

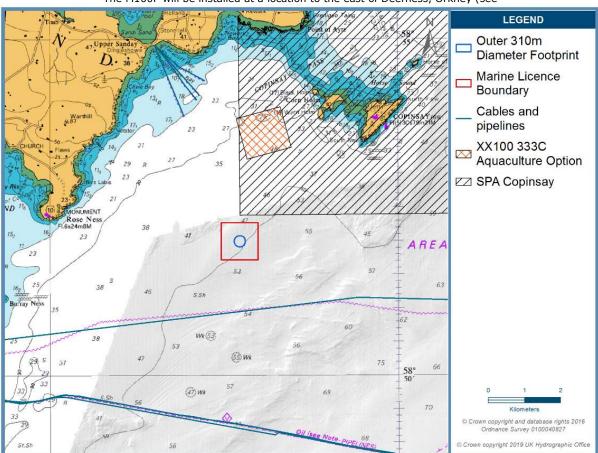


2.1 PROJECT OVERVIEW

The following activities are proposed:

- Construction and installation;
- Operation and maintenance; and
- Decommissioning/final removal of all equipment.

2.2 PROJECT LOCATION



The M100P will be installed at a location to the east of Deerness, Orkney (see

Figure 2-1). The licence boundary required for installation of the device is specified in Table 1. The precise location of the device and anchors (within the licence boundary provided) will be determined prior to anchor installation and will be confirmed (post-installation) with Marine Scotland Licensing Operations Team (MS-LOT) upon submission of the formal Table of Deposits (Form FEP5). This flexibility in the installation location is required to ensure that no obstructions exist in proximity of the anchoring locations on the seabed.

Table 1 Coordinates of licence boundary





NW	-2.75142	58.8711
NE	-2.75148	58.86194
SE	-2.7338	58.8619
SW	-2.73373	58.87106

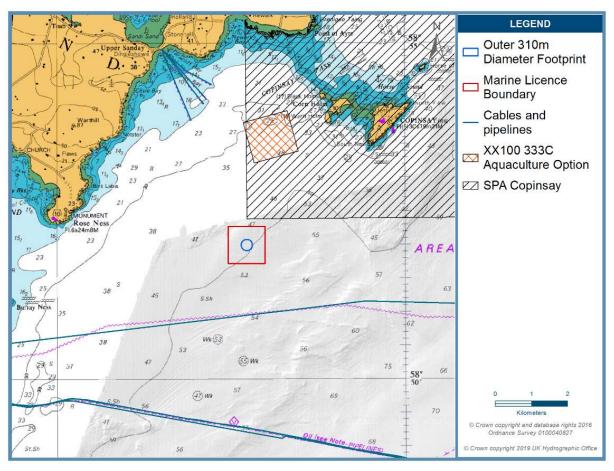


Figure 2-1 Proposed licence and deployment area at Test Site

2.3 PROJECT SCHEDULE, TIMINGS AND COMMENCEMENT DATES

The proposed installation, operations, maintenance and decommissioning schedule (indicative) for the Project is shown in Appendix A. The anticipated date of installation of the M100P and its associated mooring system is the beginning of April 2022. The operational period of the test is anticipated to last up to the end of September 2022. To allow some contingency in the programme, the marine licence application will cover the period until the end of December 2022. Thereafter, all equipment will be completely removed from site.

At all times, onsite works will be subject to Mocean Energy's HSE Plan (NWEC3 R20) and Mocean Energy's Operations Plan (NWEC3 R21), which are managed by Mocean Energy to minimise any potential conflicts and maximise any opportunities that may arise.



2.4 TECHNICAL DESCRIPTION OF COMPONENTS

Hull Structure

The M100P consists of two yellow painted steel hulls connected at a hinge through a pair of steel hinge pins. The key dimensions of the machine are given in Table 2. Figure 2-2 shows a visualisation of the machine on the pier. Figure 2-3 shows a visualisation of the machine deployed at sea; however, the mooring lines are not shown here. Note that in both figures, the machine will be painted yellow. Figure 2-4 gives the general arrangement of the machine.

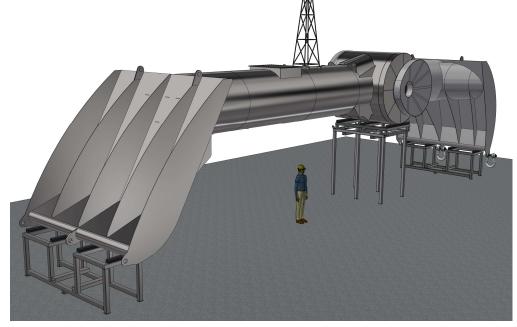


Figure 2-2 M100P visualisation on pier.



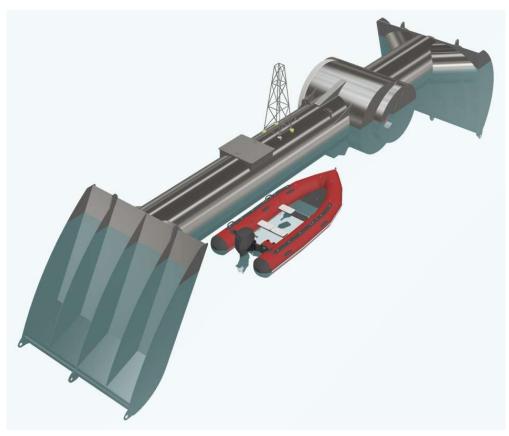


Figure 2-3 M100P visualisation as deployed at sea.



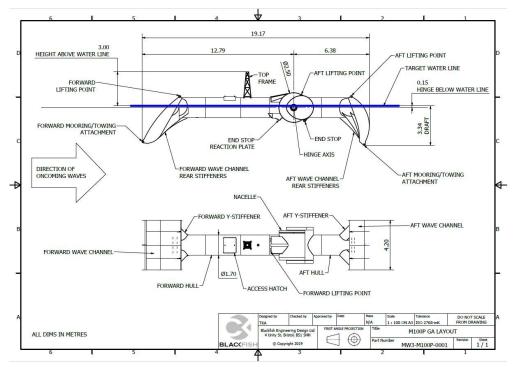


Figure 2-4 M100P Drawing with dimensions

Table 2Key dimensions of the M100P			
Dimension	Units	Value	
Length overall	m	19.2	
Beam	m	4.2	
Draft	m	3.4	
Mass	tonnes	37.9	

Internal Systems

The rotation of the aft hull with respect to the forward hull drives a gearbox and then a generator. Power from the generator is then conditioned and used onboard the WEC to power local system. Power beyond that needed to power on-board systems is stored in 30 kWh of batteries. Once the batteries are fully charged, excess power is dissipated through an onboard dump resistor. Key onboard systems that use power include: the control, communications, cooling, instrumentation, and navigation lighting.

Mooring System

Figure 2-5 shows the construction of the mooring system. The system is made of 2 mooring lines, the mooring attachment points on the 2 legs are attached to a 4.2m bridle at the forward mooring point on the WEC.





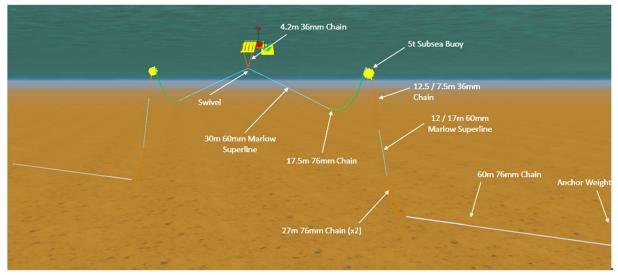


Figure 2-5 Mooring leg structure

The distance between the end points of the mooring legs is shown in Figure 2-6.

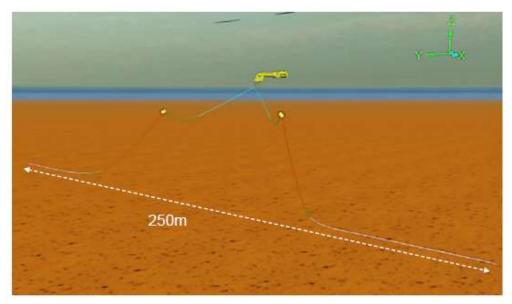


Figure 2-6 The WEC with Mooring Spread

The mooring footprint is represented in the schematic in Figure 2-7.

- The radius of the current mooring design, without contingency for design optimisation is 125m.
- The static position of the moorings is shown by the dashed blue line.
- The static point of the forward mooring point on the WEC is marked by the red cross.
- The dynamic excursion as a result of 6m Hs conditions is measured to be 75m from the static position of the device.
- The maximum 75m excursion is likely to be from East to West, with less excursion from West to East.
- The marker buoys are 45m along the mooring line from the forward mooring attachment point on the WEC.





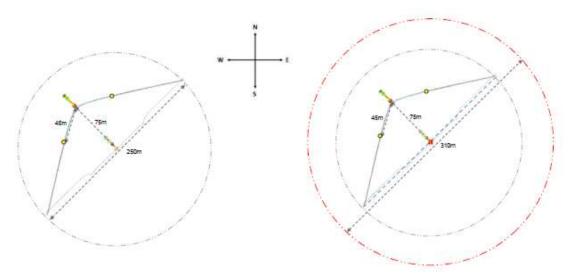


Figure 2-7 Mooring footprint (left), with allowance (right)

The design may be subject to further optimisation in advance of deployment. Therefore, an allowance of 30 m on each mooring leg is presented as this allows for minor changes that may occur during detailed design. This results in an increased radius of the mooring spread to 155 m (310 m diameter).

Depending on the seabed conditions, the anchors will be either drag embedment anchors or gravity-based foundations. No drilling will be required for their installation.

When the M100P is not connected to the mooring system (i.e. prior to installation or during maintenance), the mooring system will be held in place by a surface buoy.

Subsurface system

HALO

The Halo unit is an energy storage and management system comprising of Lithium-ion batteries and electronics housed in a painted structural carbon steel gravity-based skid. A representative skid is shown below.

150 kWh (scalable to 1 MWh+)
250 VAC 1PH 50 Hz (configurable)
350 VDC, 3 kW
4m(L) x 2.9m(H) x 2.5m(D)
10 <u>Te</u>

Figure 2-8 HALO Unit





HAUV

The HAUV is an autonomous underwater water vehicle that will be stored in a painted structural carbon steel gravitybased skid. A representative skid is shown below. Its approx. 4.6t

Battery Capacity	30 kWh
Endurance	~14 hrs
Survey Range	~40 km survey / charge
HAUV Dimensions	4.1m(L) x 1.35m(H) x 0.5m(D)
Dock Dimensions	5.04m(L) x 3.94m(H) x 3.2m(D)



Figure 2-9 HAUV Unit

Umbilical

The umbilical is connected from the WEC to the Halo unit described above. The umbilical is 32mm in diameter and will be approximately 220m long. Voltage 400V AC, Single Phase and Power 3KW.

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An illustration of how all of the above components work together is provided below.

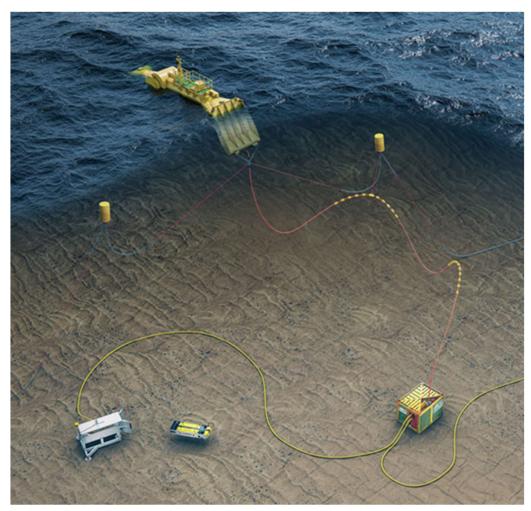


Figure 2-10 Illustration of entire system

Wave Rider

In addition to the WEC, a Wave Rider (or similar) measurement buoy, including its own mooring and anchor, will be anchored in the vicinity of the WEC within the licence boundary to measure metocean conditions.



2.5 OPERATIONAL PLANS AND METHODOLOGIES

2.5.1 Construction and installation

The vessel spread required for installation is shown in Table 3. Further details of the vessels likely to be used for the deployment are provided in the Vessel Management Plan in Appendix B.

Table 3 Vessels utilised for installation

Vessel Type	Task
Multi Cat (x1)	Anchor and Mooring installation/removal.
	Device installation and removal.
	At-sea battery charging and power demonstration.
Rigid Hulled Inflatable Boat (RHIB) (x1)	At-sea visual inspection.
	Wave Rider installation and removal.



Figure 2-11 Example vessel of Multi Cat



Figure 2-12 Example vessel of RHIB



Mooring installation

The proposed mooring installation phases are described below:

- preliminary phase: anchor and ground chain installation
- deployment phase: The device is towed to site and final mooring arrangements and hook-up are made.

It is good practice to decouple where possible the installation of anchors from loadout, and this normally helps de-risk the project in terms of weather exposure.

Depending on the seabed conditions, the anchors will be either drag embedment anchors or gravity-based foundations. The preferred anchor solution is conventional drag embedment anchors, which have very high holding to weight ratio when deployed in suitable stable sediments.

It is proposed that the anchors and ground chain will be installed before the device and buoyed off for easy pick up. The synthetic mooring lines will either be installed the day before the platform load-out or on the day. Mooring design guidance states that synthetic lines should only be left on the seabed for temporary phases due to the perceived risk of sediment ingress which can cause internal abrasion. In reality modern ropes are well protected.

Prior to device installation and while the device is at quayside for maintenance, the mooring system will remain deployed and buoyed off to a surface buoy.

Device installation

It is anticipated that the installation of the anchors will be completed in 1 day and connecting the M100P will be completed within 1 day. It is expected that the he M100P device can be installed in conditions of Hs < 1.5m.

Assuming the Nylon ropes are pre- installed with anchors and left onsite while waiting for the WEC installation, the following installation process is proposed. This will be confirmed with the nominated marine installation contractor.

- a. The WEC is towed onsite with pennants¹ on
- b. The mooring is retrieved from starboard surface buoys
- c. The mooring is connected to preinstalled pennant¹ on WEC
- d. This is repeated for the port surface buoy whilst the cable clamp is also recovered and the umbilical connection is made and tested and deployed

HALO installation

The HALO deployment has the following tasks:

- Task 1 Deploy Multicat mooring spread on site
- Task 2 Pre deployment survey with drop camera / ROV to ensure HALO landing position clear of any hazards.
- Task 3 Hook onto Multicat moorings, recover WEC mooring buoy and connect umbilical to cable clamp underneath buoy
- Task 4 Lower mooring buoy and lay away towards HALO deployment site, connecting umbilical buoyancy where required
- Task 5 Connect rigging to HALO and overboard with crane
- Task 6 Lower HALO to seabed, release rigging

¹ The mooring pennant is a short length of line that forms part of the mooring system near the WEC.



- Task 7 Lay AUV umbilical on seabed with pick up system for ROV
- Task 8 Recover mooring spread

HAUV and umbilical Installation

The AUV garage deployment has the following task:

- Task 1 Deploy Multicat mooring spread on site
- Task 2 Transit to site, hook onto Multicat mooring and deploy ROV to retrieve AUV umbilical cable from seabed
- Task 3 Make connection between umbilical and AUV garage
- Task 4 Deploy AUV skid to seabed
- Task 5 Recover mooring spread

2.5.2 Device testing

The device testing will consist of running the machine under normal operating conditions at the deployment site, collecting data with onboard instrumentation, logging that data, and sending some of it back to a control centre on shore via wireless signals. Onboard instrumentation will measure parameters needed to assess power absorption, engineering quantities like loads, and to monitor the health of the machine.

2.5.3 Maintenance

The device has been designed so that regular maintenance is not required. However, because it is a prototype, it is anticipated that during performance testing, maintenance and inspection will be performed approximately every 2 weeks. Additional unplanned maintenance may also be necessary.

Maintenance activities will take place across three different locations, depending upon nature and duration of the activity:

- **On Station:** As much routine and responsive maintenance as possible will take place at the proposed mooring location.
- **Sheltered Mooring:** There is a designated sheltered mooring location nearby in Holm Sound where the device will be moored temporarily where a sheltered sea state is required for specific maintenance activities.
- **Hatston Quay:** For maintenance activity requiring the device to be lifted out of the water, Hatston Quay in Kirkwall will be used.

We estimate that maintenance activity will be required every two weeks.

2.5.4 Monitoring

During deployment, the device will be monitored 24/7 by the Mocean Team using the Graphic User Interface ("GUI") and its related alarms. In addition to the GUI, the device will also include an AIS transponder which can be monitored in case of communications failure with the device. An emergency response plan will be in place which will identify contacts, contractors, process and procedures for responding to any unplanned excursion of the device.

2.5.5 Decommissioning

Decommissioning will involve the removal of the M100P and all associated equipment. This will be a reverse of the installation procedures outlined in Section 2.5.1. The device is planned to be removed from site by a Multi Cat vessel in 1 day, and its mooring lines and anchors, and the Wave Rider buoy are planned to be removed from site by a Multi Cat vessel in a further 1 day.





3 ENVIRONMENTAL ASSESSMENT AND MANAGEMENT PLAN

Potential environmental impacts and residual effects that could arise from the proposed activities set out in section 2 were considered in the preparation of the environmental mitigation, monitoring and management plan presented. This involved a proportionate consideration of the potential magnitude of impacts of the Project on the existing environment. Spatial extent, scale (size, amount, volume and intensity), duration, frequency and timing, reversibility and sensitivity of receptors, are all factors for consideration of the magnitude of impact. Professional expert judgement was used to determine the likely significance of any residual effects.

The results of the assessment of potential residual impacts and proposed mitigation/monitoring measures are outlined and described within the context of the proposals in Table 4.



Table 4 Residual effects and mitigation/monitoring measures

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Potential impact	Receptor	Assessment of residual effect(s)	Proposed mitigation and monitoring measure(s) and reporting			
Introduction of marine non-native species (MNNS) (via vessels, devices or other equipment)	Various	The WEC (which was previously deployed in Scapa Flow, Orkney) and ancillary equipment will be towed from Hatston Pier to the site for final deployment using a local operator in Orkney. Therefore, there is no potential for the introduction of MNNS via vessels used to tow the devices and from the device itself.	No specific mitigation is proposed in relation to this impact during the deployment and operation of the M100P WEC system.			
Habitat creation and Fish Aggregation Device (FAD) effects due to introduction of new structures	Benthic species and habitats Fish and shellfish (gadoids and crustaceans)	It is likely that fish will aggregate around the M100P systems. No significant effects are anticipated from the deployment of a single hinged raft WEC device of this type.	No specific mitigation is proposed in relation to this impact during the deployment and operation of the M100P WEC device.			
Construction and instal	llation					
		During installation of the mooring system and subsurface system there is potential for minimal disturbance to seabed habitat and to benthic species including demersal fish and shellfish. No drilling is proposed with respect to the				
Seabed disturbance from installation of the mooring system.	Benthic species and habitats Demersal fish	mooring system installation therefore potential disturbance is considered to be highly localised and temporary.	No specific mitigation is proposed in relation to this impact during the deployment and operation of the M100P WEC system.			
	and shellfish	A benthic survey carried out in September 2019 confirmed that the deployment area is consistent with a previous survey conducted by SNH, which reported the presence of SS.SSa.CFiSa to the east of Holm Sound, where there were few signs of infaunal life and a sparse epifaunal				

PEMP

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Potential impact	Receptor	Assessment of residual effect(s)	Proposed mitigation and monitoring measure(s) and reporting
		community mainly composed of widely scattered echinoderms. Where there was hard rock substrates observed in the study, a low-diversity encrusting community of serpulid worms, bryozoans, coralline algae and E. esculentus were found and therefore the rocky habitat was assigned to the CR.MCR.EcCr.FaAlCr biotope ² .	
Underwater noise from mooring system installation leading to disturbance	Cetaceans Seals Basking sharks	The preferred mooring solution is drag embedment anchors or gravity-based foundations therefore no drilling is required.	No specific mitigation is proposed in relation to this impact during the deployment and operation of the M100P WEC system.

The introduction of new structures into the environment has the potential to displace	
Displacement of marine mammals, basking sharks and seabirds due to the presence of the arrayMarine mammals, basking shark and seabirds from the immediate surrounding area.No specific mitigation is proposed in relation to this impact and operation of the M100P WEC system and its associated mooring system/subsurface systems with an overall footprint of 0.05 Km² is highly unlikely to adversely affect marine through mammals, basking shark and seabirds which will still be able to inhabit and pass the area.No specific mitigation is proposed in relation to this impact and operation of the M100P WEC system.	ct during the deployment

² Mocean Site C Benthic and VMADCP Survey Report (Aquatera 2019)



Underwater noise from WEC operation leading to disturbance	Cetaceans Seals Basking sharks	There is no risk of injury or death from underwater noise generated by a single operating WEC and subsea system. No anticipated significant impacts are expected from the M100P WEC system.	No specific mitigation or monitoring is proposed in relation to this impact during the deployment and operation of the M100P WEC system.
Entanglement in mooring lines or cables leading to injury or death	Cetaceans Basking shark	A study commissioned by Scottish Natural Heritage (SNH) concluded that moorings associated with marine renewable energy devices are unlikely to pose a major threat in terms of entanglement risk to cetaceans and basking sharks due to the size and mass of the moorings. However, there is a greater risk for large baleen whales ³ due to their large size and foraging habits (Benjamins <i>et al.</i> 2014). There is a very low likelihood of occurrence of large baleen whale species at the site with humpback whale a very occasional visitor to Orkney waters (Evans eta I, 2010) The presence of a single WEC, umbilical and associated 2 taut nylon mooring lines, covering a small footprint (0.05 Km ²) is not anticipated to result in any significant entanglement risk for large baleen whale species.	No specific mitigation or monitoring is proposed in relation to this impact during the deployment and operation of the M100P WEC system. Reporting Any notable events will be recorded and reported to Marine Scotland no later than 24 hours after observation.
Presence of WEC and associated infrastructure leading to barrier effects	Cetaceans Seals Basking sharks	The presence of a single M100P WEC and associated infrastructure is not expected to result in any significant barrier effects for marine mammals or basking sharks.	No specific mitigation or monitoring is proposed in relation to this impact.

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³ Such as the fin whale *Balaenoptera physalus*, or humpback whale *Megaptera novaeangliae*.



Changes to hydrodynamics and sediment regime	Hydrodynamic and physical processes	The presence of a single M100P WEC and associated infrastructure is not expected to result in any significant changes to hydrodynamics and sediment regime.	No specific mitigation or monitoring is proposed in relation to this impact.
Electromagnetic Field (EMF) effects	Diadromous fish, gadoids and elasmobranchs	EMF effects are not expected to be a significant issue for the M100P WEC system as there is no umbilical connection from the device to shore and therefore there are no significant length of electrical cables associated with the device.	No specific mitigation or monitoring is proposed in relation to this impact.



4 REFERENCES

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5 APPENDICES

APPENDIX A APPENDIX A: PROJECT PROGRAMME

	Project Week																																
Activity	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33
Mooring Installation	x																																
Device Installation		x																															
Testing		x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x								
Maintenance – On Station				x				x				x				x				x				x									
Maintenance – Sheltered Mooring						x								x								x											
Maintenance – Hatston Quay										x								x															
Device & Mooring Removal																										x							
Contingency																										x	x	x	x	x	x	x	x

PEMP

APPENDIX B VESSEL MANAGEMENT PLAN (VMP)

B.1 INTRODUCTION

This VMP details the anticipated type and number of vessels that will be used during the construction and installation, maintenance and decommissioning of the M100P at the Test Site. It also highlights the likely ports and transit routes that will be used during all phases of the deployment.

B.2 VESSEL DETAILS

The selection and contracting of vessels is primarily driven by market conditions, vessel availability and ultimately, cost. Therefore, the actual vessels will be selected near to the time of works. The developer will confirm the project vessel spread at the earliest possible opportunity prior to works commencing as required (as per normal maintenance activities). The vessels presented in the following figures and Appendix Table B.1 are indicative of the vessels likely to be used.



Appendix Figure B.1 Example Multi Cat vessel





Appendix Figure B.2 Example Rib vessel

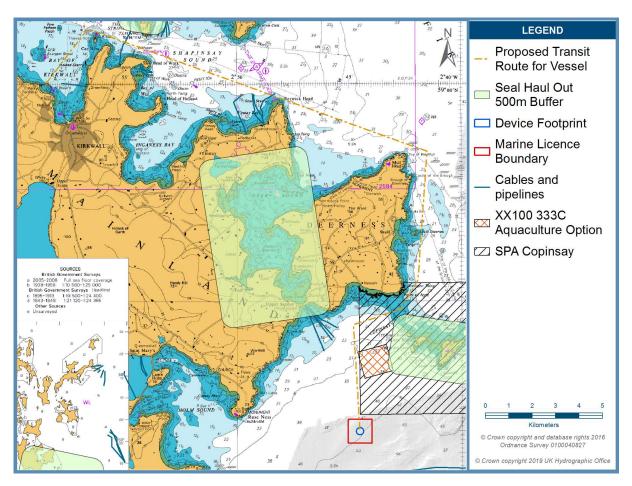
Appendix Table B.1 Vessel information (FOR MAIN VESSELS ONLY)

	MV C-FENNA	MV C-ODYSSEY	GREEN ISLE
Flag state	UK	UK	UK
Port	Kirkwall	Kirkwall	Stromness
Year of build	2013	2011	2015
Туре	Neptune Eurocarrier 2611	Multiworker Twenty6	Damen
Length	26.5 m	26 m	27.7 m
Beam O.A.	11 m	10.5 m	12.5 m
Draught	2.6 m	2.5 m	2.9 m

B.3 VESSEL ROUTES

Indicative vessel transit routes between Hatston Pier and the test site are presented in Appendix figure B.3. The same route will be used for all phases of the deployment. Vessels will as far as possible avoid passing within 500m of any identified seal haul-out site when in transit. Seal haul-outs with a 500m buffer and suggested vessel routes in close proximity to the test site are provided in Appendix figure B.3.





Appendix figure B.3 Transit Route

A designated Marine Operations Manager/Marine Superintendent is responsible for the discharge of relevant licence conditions whilst at sea. This will be Mocean Energy's Operations Manager, Yan Gunawardena.



APPENDIX C NAVIGATION AND LIGHTING PLAN

The navigation and lighting arrangements are as follows:

- 1. Main WEC structure above waterline painted yellow
- 2. A mast fixed to the WEC. At the top of the mast at a minimum height above waterline of 3.0 metres, a yellow flashing light with a characteristic of: Flash 1 every 5 seconds with a visibility from all directions and a nominal range of 3 nautical miles
- 3. A passive radar reflector fixed on the mast
- 4. Close to the top of the mast below the light is a yellow "St Andrews" cross special mark. The bars of the cross are at least 75 cm long x 15 cm wide
- 5. An AIS transmitter appropriate for an AtoN (Aid to Navigation) transmitting a Type 21 message

Note that there may be a requirement from the regulator for additional buoyage in the form of Cardinal marks and/or Special marks to mark the surrounding area.

Navigation warnings and communications plan

Navigation warnings will be communicated through Notices to Mariners (NtoM) to inform mariners of circumstances which affect the safety of navigation. It is the responsibility of the developer (Mocean Energy) to ensure that Notices to Mariners are issued. NtoM's will be disseminated as widely as possible and should include at least the following recipients:

- UK Hydrographic Office
- Maritime and Coastguard Agency (MCA) through the local MRCC (Shetland)
- Northern Lighthouse Board (NLB)
- Kingfisher Fortnightly
- Orkney Islands Council Harbour Authority
- RYA
- Orkney Fisheries Association
- Orkney Fishermen's Society
- Scottish Fisheries Federation

Notice to Mariners must be issued well in advance of any operations being undertaken to allow promulgation through the appropriate channels, and for the marine installation phase the NtoM may be required to be published in the local newspaper for at least two weeks prior to installation.

The NtoM should contain the following information:

- Details of works program including period & purpose
- Duration and start and stop dates
- Positions of maximum extent of projected works
- Details of lights, buoys and other navigational aids
- Proposed routes of vessels involved in installation (from port to site)
- Changes to existing routing measures/vessel movement
- Details of any areas to be avoided
- Vessels not involved in works with the device should avoid the area.
- Proposed positions of devices and other associated features on completion of works





- Instructions to vessels
- That vessels involved in the works will keep a listening watch on VHF Channel 16

The NtoM will be specific and kept concise bearing in mind that the information will be broadcast on radio by the local Harbour Authority.

NtoM's will be issued 14 days prior to the commencement of marine works. Once the installation is completed then the NtoM will be cancelled and an amended NtoM will be issued simultaneously to cover the operating period. Any further significant changes which may affect navigation will be dealt with by cancelling and re-issuing a NtoM such as the decommissioning phase. On completion of decommissioning and the site is cleared the NtoM will be cancelled.



APPENDIX D COMMITMENTS TABLE/REGISTER

Ref	Issue	Commitment or action	Responsibility	Timescales	Status



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PEMP

APPENDIX E RELEVANT MARINE LICENCE CONDITIONS

TO BE COMPLETED FOLLOWING ISSUE OF LICENCE

